

VEE SERIES BALL VALVES

Product Data Sheet



< STANDARDS >



ASTM D1784
ASTM D2466
ASTM D2467
ASTM D2464
ASTM F1498



ANSI B1.20.1



Certified to
NSF/ANSI 61 & 372

IPEX VEE Series ball valves are ideal for light industrial and water applications. These valves feature an ultra-compact double block design, and full port bi-directional operation. The true union design allows the valve to be easily removed from the piping system and fully serviced. A threaded seat stop carrier provides improved seal integrity under tough service conditions while the removable handle also functions as a tool for ball seat adjustment. VEE Series ball valves are part of our complete systems of pipe, valves, and fittings, engineered and manufactured to our strict quality, performance, and dimensional standards.

VALVE AVAILABILITY

Body Material:	PVC
Size Range:	1/2" through 4"
Pressure:	232 psi
Seats:	HDPE / PTFE
Seals:	EPDM
End Connections:	Socket (IPS), Threaded (FNPT)

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IPEX
by aliaxis

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Sample Specification

1.0 Ball Valves – VEE

1.1 Material

- The valve body, stem, ball and unions shall be made of PVC compound which shall meet or exceed the requirements of cell classification 12454 according to ASTM D1784.

1.2 Seats

- The ball seats shall be made of a Teflon® – HDPE blend.

1.3 Seals

- The o-ring seals shall be made of EPDM.

2.0 Connections

2.1 Socket style

- The IPS socket PVC end connectors shall conform to the dimensional standards ASTM D2466 and ASTM D2467.

2.2 Threaded style

- The female NPT threaded PVC end connectors shall conform to the dimensional standards ASTM D2464, ASTM F1498, and ANSI B1.20.1.

3.0 Design Features

- The valve shall be double blocking with union ends.
- All sizes shall be full port.
- All sizes shall allow for bi-directional flow.
- The valve body shall be single end entry with a threaded carrier (ball seat support).
- The valve body shall have an expansion and contraction compensating groove on the molded end.
- The valve body, union nuts, and carrier shall have deep square style threads for increased strength.
- The ball shall be machined smooth to minimize wear on valve seats.
- The stem design shall feature a shear point above the o-ring to maintain system integrity in the unlikely event of a stem breakage.
- The handle shall incorporate a tool for adjustment of the threaded carrier.
- The handle shall incorporate a tool for adjustment of union nuts.
- The handle shall incorporate a opaque PVC plug that can be replaced with a plug and tag holder for valve identification.

3.1 Pressure Tested

- All valves shall have been pressure tested in both the open and closed positions by the manufacturer.

3.2 Pressure Rating

- All sizes shall be rated at 232 psi at 73°F.

3.3 Markings

- All valves shall be marked to indicate size, material designation, and manufacturers name or trade mark.

3.4 Color Coding

- All PVC valves shall be color-coded dark gray with a blue handle.

4.0 NSF Listings

- All valves shall be listed with NSF to Standard 61 for potable water.
- All valves shall be listed with NSF to Standard 372 for lead content requirements.

- 5.0 All valves shall be Xirtec® PVC by IPEX or approved equal.

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Valve Selection

Size (inches)	Body Material	O-ring Material	IPEX Part Number		Pressure Rating
			IPS Socket	FNPT Threaded	
1/2	PVC	EPDM	353373	353374	232 psi
3/4	PVC	EPDM	353124	353215	
1	PVC	EPDM	353125	353217	
1-1/4	PVC	EPDM	353126	353219	
1-1/2	PVC	EPDM	353127	353220	
2	PVC	EPDM	353128	353221	
2-1/2	PVC	EPDM	353672	353735	
3	PVC	EPDM	353673	353736	
4	PVC	EPDM	353674	353737	

Size (inches):

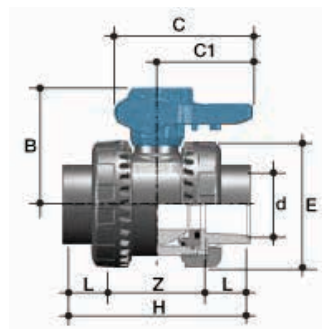
- ☐ 1/2 ☐ 1-1/4
☐ 3/4 ☐ 1-1/2
☐ 1 ☐ 2
☐ 2-1/2 ☐ 3
☐ 4

End Connections:

- ☐ Socket (IPS)
☐ Threaded (FNPT)

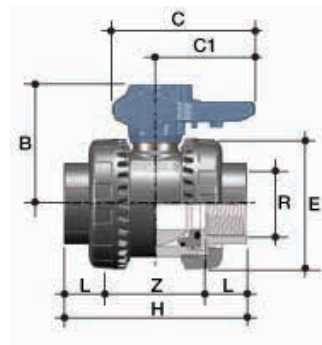
IPEX Part Number:

Dimensions



VEE IPS Socket (inches)

Size	d	L	Z	H	E	B	C	C1
1/2	0.84	0.89	2.01	3.78	2.13	1.93	2.52	0.79
3/4	1.05	1.00	2.13	4.13	2.48	2.44	3.07	0.91
1	1.32	1.13	2.34	4.61	2.83	2.80	3.43	1.06
1-1/4	1.66	1.26	2.83	5.35	3.35	3.23	4.02	1.18
1-1/2	1.90	1.38	3.03	5.79	3.94	3.62	4.29	1.30
2	2.38	1.50	3.84	6.85	4.65	4.33	5.24	1.54



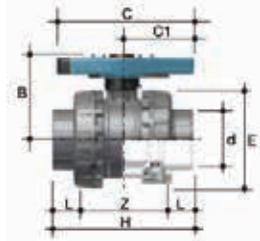
VEE NPT Female (inches)

Size	R	L	Z	H	E	B	C	C1
1/2	1/2-NPT	0.70	2.14	3.54	2.13	1.93	2.52	0.79
3/4	3/4-NPT	0.71	2.24	3.66	2.48	2.44	3.07	0.91
1	1-NPT	0.89	2.55	4.33	2.83	2.80	3.43	1.06
1-1/4	1-1/4-NPT	0.99	3.02	5.00	3.35	3.23	4.02	1.18
1-1/2	1-1/2-NPT	0.97	3.21	5.16	3.94	3.62	4.29	1.30
2	2-NPT	1.17	4.01	6.34	4.65	4.33	5.24	1.54

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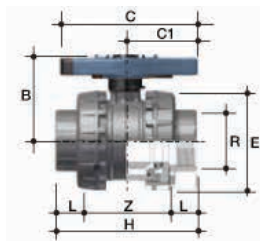
Dimensions



VEE IPS Socket (inches)

Size	d	L	Z	H	E	B	C	C1
2-1/2	2.875	1.75	4.80	8.31	6.18	5.59	8.43	4.53
3	3.5	1.89	5.98	9.76	6.85	5.95	9.41	4.96
4	4.5	2.26	6.61	11.14	8.35	6.87	10.63	5.71
*6	6.625	3.03	18.56	24.62	8.35	6.87	10.63	5.71

* 6" VEE is a 4" with venturied ends



VEE NPT Female (inches)

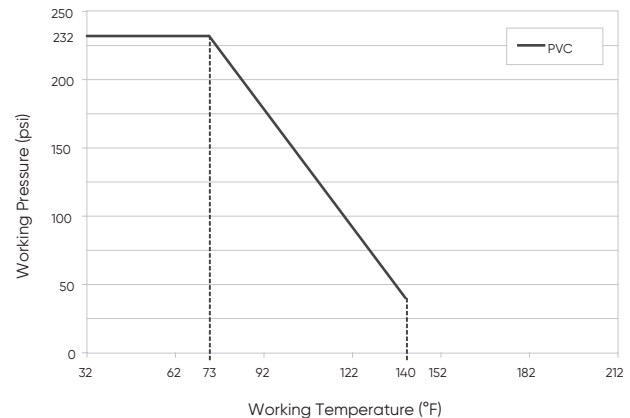
Size	R	L	Z	H	E	B	C	C1
2-1/2	2-1/2-NPT	1.31	5.69	8.31	6.18	5.59	8.43	4.53
3	3-NPT	1.40	6.97	9.76	6.85	5.95	9.41	4.96
4	4-NPT	1.48	8.18	11.14	8.35	6.87	10.63	5.71

Weights

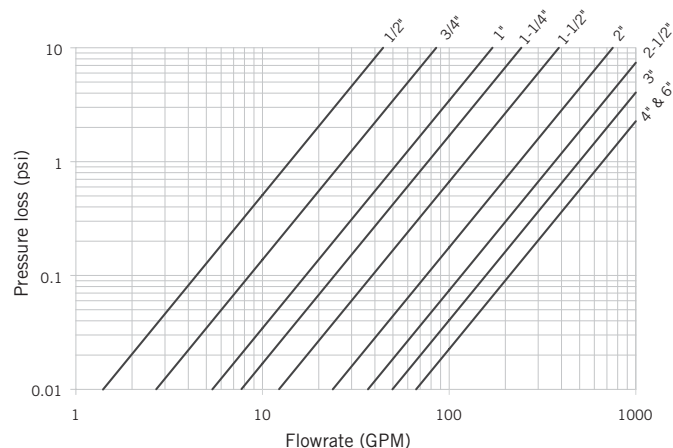
Approximate Weight (lbs)

Size (inches)	PVC	
	IPS Socket	FNPT Threaded
1/2	0.39	0.39
3/4	0.57	0.57
1	0.81	0.81
1-1/4	1.25	1.25
1-1/2	1.76	1.76
2	2.93	2.93
2-1/2	6.06	6.06
3	7.57	7.57
4	12.82	12.82

Pressure – Temperature Ratings



Pressure Loss Chart



Flow Coefficients

Size	C _v
1/2	14.0
3/4	27.0
1	53.9
1-1/4	77.0
1-1/2	123
2	238
2-1/2	348
3	487.2
4	654.2

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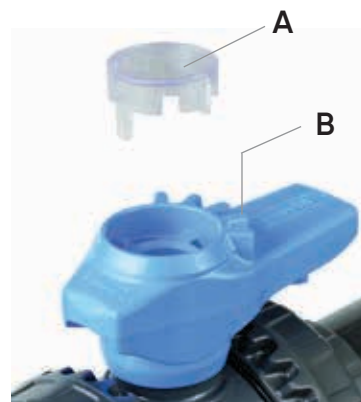
Customize VEE EasyFit

It is often necessary to customize a valve by labelling or tagging it in order to mark, protect and identify it.



VEE EasyFit valves can be equipped with a plastic water-resistant module designed to meet this specific need. The module is housed in the handle, is composed of a transparent PVC service plug and a white circle tag holder, IPEX branded on one side. The tag holder is embedded in the plug and can be easily removed to be used for self labelling on its blank side. Self labelling can be done in several ways, but we recommend designing and printing custom labels through the EasyFit Labelling System (LSE).

Please contact IPEX customer service for options and pricing on customization of VEE valves with LSE sets.



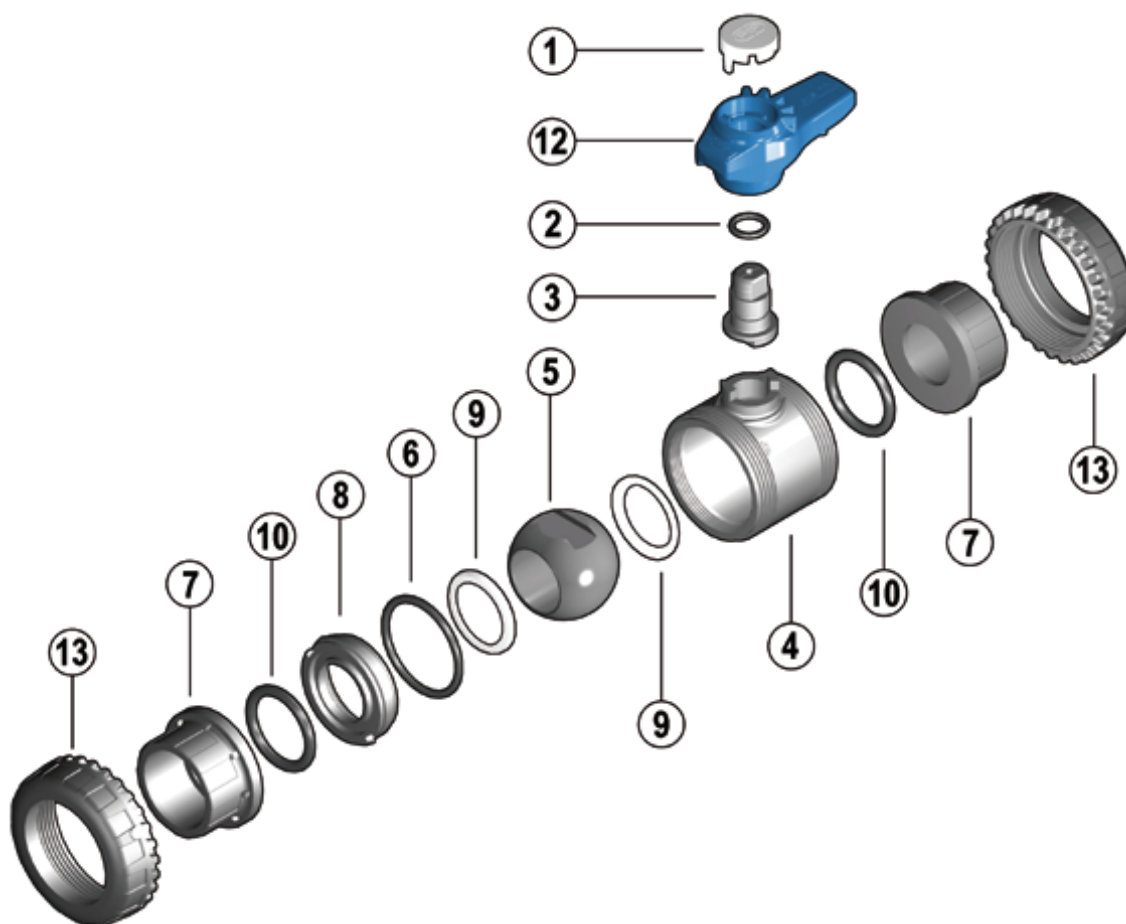
- A Transparent PVC Service Plug
- B EasyFit Multifunction Handle



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Components



No.	Component	Material	Qty
1a	Opaque Service Plug	PVC	1
2*	Stem O-Ring	EPDM	1
3*	Stem	PVC	1
4	Body	PVC	1
5	Ball	PVC	1
6*	Body Seal O-Ring	EPDM	1
7	End Connector	PVCC	2
8	Support for Ball Seat	PVC	1
9*	Ball Seat	HDPE / PTFE	2
10*	Socket Seal O-Ring	EPDM	2
12	Handle	PVC	1
13	Union Nut	PVC	2

* Spare parts available.

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Installation Procedures

1. For socket and threaded style connections, remove the union nuts (part #13 on previous page) and slide them onto the pipe. For flanged connections, remove the union nut / flange assemblies from the valve.
2. Please refer to the appropriate connection style sub-section:
 - a. For socket style, solvent cement the end connectors (7) onto the pipe ends. For correct joining procedure, please refer to the section entitled, "Joining Methods – Solvent Cementing" in the IPEX Industrial Technical Manual Series, "Volume I: Vinyl Process Piping Systems". Be sure to allow sufficient cure time before continuing with the valve installation.
 - b. For threaded style, thread the end connectors (7) onto the pipe ends. For correct joining procedure, please refer to the section entitled, "Joining Methods – Threading" in the IPEX Industrial Technical Manual Series, "Volume I: Vinyl Process Piping Systems".
3. Open and close the valve to ensure that the ball seat support (8) is at the desired adjustment. If adjustment is required, ensure that the valve is in the closed position then remove the handle (1) from the valve stem. Line up the moldings on the handle with the slots in the ball seat support. Tighten or loosen to the desired position then replace the handle on the valve stem.
4. Ensure that the valve is in the closed position, and that the socket o-rings (10) are properly fitted in their grooves. Carefully place the valve in the system between the two end connections.
5. Tighten the union nut on the side opposite to that which is marked "ADJUST". Hand tightening is typically sufficient to maintain a seal for the maximum working pressure. Over-tightening may damage the threads on the valve body and/or the union nut and may even cause the union nut to crack. It is recommended to use the handle.
6. Tighten the union nut on the side marked "ADJUST". Tightening the union nuts in this order results in the best possible valve performance due to optimum positioning and sealing of the ball and seat support system.
7. Open and close the valve to again ensure that the cycling performance is adequate. If adjustment is required, place the valve in the closed position, loosen the union nuts, remove the valve from system and then continue from Step 3.



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Valve Maintenance

Disassembly

1. If removing the valve from an operating system, isolate the valve from the rest of the system. Be sure to depressurize and drain the isolated branch and valve before continuing.
2. Loosen both union nuts (13) and drop the valve out of the line. If retaining the socket o-rings (10), take care that they are not lost when removing the valve from the line.
 - a. For 1/2" to 2" remove the handle (12) and the transparent service plug (1a). Turn handle over, and seat on valve stem, ensuring the integrated gear teeth on the handle mesh with the union nut teeth. Turn clockwise to loosen.
 - b. For 2-1/2" to 4" remove handle (2). Remove the Easyfit multifunctional tool (1) from the bottom of the handle (2), turn it over and re-install it. Engage the tool (1) with the outer ring profile on the union nut (13) and loosen.
3. To disassemble, place the valve in the closed position and locate the ball seat support adjustment tool on the multifunctional handle. This is found on the bottom of 1/2" to 2" handles and on the top of 2-1/2" to 4" handles.
4. Line up the moldings on the handle with the slots in the ball seat support (found on the side marked "ADJUST"). Loosen and remove the ball seat support (8 or 11) by turning in a counterclockwise direction.
5. Carefully press the ball (5 or 6) out of the valve body, taking care not to score or damage the outer surface.
6. To remove the stem (3 or 4), remove the central hub (15) on 2-1/2" to 4" sizes, press the stem into the valve body (4 or 7) from above.
7. The stem o-rings (2 or 3), body o-ring (6 or 9), friction reducing bushing (16) and ball seats (9 or 5) can now be removed and/or replaced.

1/2" – 2" VEE Ball Valves



2-1/2" – 4" VEE Ball Valves



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Valve Maintenance

Assembly

NOTE: Before assembling the valve components, it is advisable to lubricate the o-rings with a water soluble lubricant. Be sure to consult the "IPEX Chemical Resistance Guide" and/or other trusted resources to determine specific lubricant-rubber compatibilities.

1. Firmly place the ball seat (9 or 5) in the groove on the opposite end inside the valve body (4 or 7).
2. Properly fit the stem o-rings (2 or 3) in the grooves on the stem (3 or 4) and the friction reducing bushing (16) onto the stem, then insert the stem from the inside of the valve body.
3. Ensure that the valve stem is in the closed position then insert the ball (5 or 6) into the valve body taking care not to score or damage the outer surface.
4. Check that the ball seat (9 or 5) and body o-ring (6 or 9) are properly fitted on the ball seat support (8 or 11), then slightly hand tighten into the valve body. Line up the moldings on the handle (12 or 2) with the slots in the ball seat support then tighten by turning in a clockwise direction.
5. Replace the handle on the valve stem then cycle the valve open and closed to determine whether or not the performance is adequate. If so desired, the handle can be removed and used to make further adjustments.
6. Properly fit the socket o-rings (10) in their respective grooves.
7. Place the end connectors (7 or 12) into the union nuts (13), then thread onto the valve body taking care that the socket o-rings remain properly fitted in their grooves.
 - a. For 1/2" to 2" remove the handle (2) and the transparent service plug (1a). Turn handle over and seat over stem ensuring the integrated gear teeth mesh with the union nut teeth. Turn counter-clockwise to tighten.
 - b. For 2-1/2" to 4" remove handle (12). Remove the Easyfit multifunctional tool (1) from the bottom of the handle (12), turn it over and re-install it. Engage the tool (1) with the outer ring profile on the union nut (13) and tighten.
8. Replace the handle on the valve stem then cycle the valve open and closed to determine whether or not the performance is adequate.



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