VA Series Air Release Valves

Sample Specification

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1.0 Air Release Valves - VA

1.1 Material

 The valve body, piston, end connectors, and union shall be made of PVC compound which shall meet or exceed the requirements of cell classification 12454 according to ASTM D1784.

1.2 Seals

- The o-ring seals shall be made of EPDM.
- or The o-ring seals shall be made of FPM.

2.0 Connections

2.1 Threaded style

 The female NPT threaded PVC end connectors shall conform to the dimensional standards ASTM D2464, ASTM F1498, and ANSI B1.20.1.

3.0 Design Features

- The valve shall be of single union design.
- The valve sealing mechanism shall be a hollow piston.
- Opening and closing of the valve shall not be affected by pressure.
- The valve shall close when liquid is in contact with the piston.
- The valve shall open when air or gas is in contact with the piston.
- The valve shall also function as a vacuum breaker.
- The valve body and union nut shall have deep square style threads for increased strength.

3.1 Pressure Rating

• All valves shall be rated at 232 psi at 73°F.

3.2 Markings

 All valves shall be marked to indicate size, material designation, and manufacturers name or trade mark.

3.3 Color Coding

- All PVC valves shall be color-coded dark gray.
- **4.0** All valves shall be Xirtec® PVC by IPEX or approved equal.

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About IPEX

About the IPEX Group of Companies

As leading suppliers of thermoplastic piping systems, the IPEX Group of Companies provides our customers with some of the world's largest and most comprehensive product lines. All IPEX products are backed by more than 50 years of experience. With state-of-the-art manufacturing facilities and distribution centers across North America, we have established a reputation for product innovation, quality, enduser focus and performance.

Markets served by IPEX group products are:

- Electrical systems
- · Telecommunications and utility piping systems
- · Industrial process piping systems
- Municipal pressure and gravity piping systems
- · Plumbing and mechanical piping systems
- · Electrofusion systems for gas and water
- · Industrial, plumbing and electrical cements
- · Irrigation systems
- PVC, CPVC, PP, PVDF, PE, ABS, and PEX pipe and fittings

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