

System 636[®] PVC/CPVC Access Tee Installation Instructions

1. The access tee shall be installed on a vertical run of pipe to prevent the collection of condensate.
2. Access Tees shall only be used on System 636 PVC/CPVC venting systems. Do not mix pipe, fittings, cements, or joining methods from different Vent manufacturers. This can result in unsafe conditions and will void the certification and warranty.
3. Solvent cement the access tee into the piping system as per the Solvent Welding Guidelines instructions specified in the guide. Allow for the proper cure times referenced in this guide before proceeding to next step.
4. Apply two full turns of Teflon[®] Tape to the threaded portion of the 1/2" plug.
5. Hand thread and hand tighten the plug into the bushing. Take care not to cross thread the fittings.
6. Once hand tight, slowly turn the plug an additional one and a half (1.5) turns.
7. If the fittings appear to be damaged during threading, the entire assembly should be replaced. If the Teflon[®] Tape was unraveled during threading, the plug will need to be re-installed with new tape.
8. Repeat steps 4-7 every time the plug is removed ensuring to use new Teflon[®] Tape each time.

