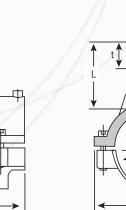
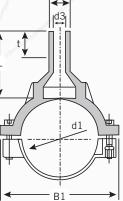
## **ELECTROFUSION SYSTEMS**

PRODUCT INFORMATION BULLETIN

## Friatec<sup>®</sup> SA Branch Saddles

IPEX offers its industry-leading Friatec SA Branch Saddles product in sizes 3" to 8". The product line now includes 6" x 4" and 8" x 4" IPS configurations, giving contractors and engineers more flexibility on the job site.





Nominal Pipe d1 (in)	Main Size d2	Nominal Outlet	Product Code	d3			t	B1	B2
* 3"	IPS	2 IPS	228184	1.969	4.055	8.150	2.756	6.102	5.906
* 4"	IPS	2 IPS	228185	1.929	4.291	9.173	2.205	6.890	7.087
* 4″	DIPS	2 IPS	228296	1.929	4.291	9.173	2.205	6.890	7.087
* 6"	IPS	3 IPS	228180	2.717	5.079	11.496	3.937	8.543	9.646
* 6″	IPS	4 IPS	228277	3.543	5.512	12.256	4.291	9.055	10.433
<sup>+</sup> 8″	IPS	4 IPS	228276	3.543	5.512	14.256	4.370	11.220	11.024
*†10" – 22" – TL	IPS	3 IPS	228187	2.402	4.567	-	3.150	-	7.874
*†10" – 20" – TL	DIPS								

Β2

\* FRIAT ol required

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2	122	4123	220	
22" – TL	IPS	3 IPS	228	
20" – TL	DIPS	3 IPS		
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IPEX Inc.					
Toll Free: (866) 473-9462					
ipexna.com					

FEATURES & BENEFITS

- **Compact construction**
- SDR11
- HDPE saddle with exposed heating element for optimal heat transfer
- Extra wide fusion zone
- Full pressure rating -200 psi water, 100 psi gas



by aliaxis